



Edgetek™ AT-15CF/000 BLACK

PolyOne Corporation - Acetal (POM) Copolymer

12/17/2009

General Information

Product Description

The Edgetek® Engineering Thermoplastic Compounds portfolio covers a broad range of standard and custom-formulated high performance materials. This portfolio includes high-temperature materials for elevated service temperature environments, high-modulus / structural materials for load-bearing and high-strength applications and flame-retardant products. These compounds are based on select engineering thermoplastic resins that are compounded with reinforcing additives such as carbon fiber, glass fiber and glass beads.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	• South America
Filler / Reinforcement	• Carbon Fiber Reinforcement, 15% Filler by Weight		
Features	• Copolymer • Electrically Conductive	• Good Wear Resistance • Semi Crystalline	
Uses	• Automotive Applications • Business Equipment	• Electrical/Electronic Applications • Industrial Applications	• Printer Parts
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value Unit	Test Method
Specific Gravity	1.44	ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.0010 to 0.0050 in/in	ASTM D955
Molding Shrinkage - Across Flow (0.125 in)	0.010 to 0.030 in/in	ASTM D955
Mechanical	Nominal Value Unit	Test Method
Tensile Modulus ²	1.75E+6 psi	ASTM D638
Tensile Strength ² (Break)	11700 psi	ASTM D638
Tensile Elongation ³ (Break)	1.0 to 2.0 %	ASTM D638
Flexural Modulus ⁴	1.27E+6 psi	ASTM D790
Flexural Strength ⁴	14000 psi	ASTM D790
Impact	Nominal Value Unit	Test Method
Notched Izod Impact (Injection Molded)	0.600 ft-lb/in	ASTM D256
Thermal	Nominal Value Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	325 °F	ASTM D648
Deflection Temperature Under Load 264 psi, Unannealed	307 °F	ASTM D648
Electrical	Nominal Value Unit	Test Method
Surface Resistivity	1.0E+2 to 1.0E+4 ohms	ASTM D257
Volume Resistivity	1.0E+2 to 1.0E+4 ohm-cm	ASTM D257

Notes

¹ Typical properties: these are not to be construed as specifications.

² 0.20 in/min

³ Type I

⁴ 0.050 in/min

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